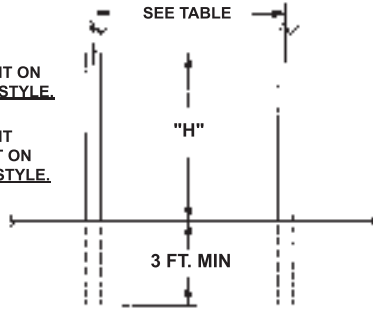


INDUSTRIAL ORNAMENTAL FENCE SYSTEM

1 POST SETTING

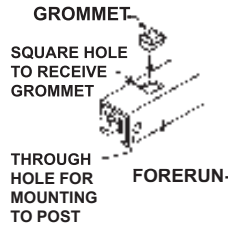
H = FENCE HEIGHT ON POINTED PICKET STYLE.

H = FENCE HEIGHT MINUS ONE FOOT ON CURVED PICKET STYLE.



STYLE	POINTED PICKET		CURVED PICKET					
	STANDARD PANEL LENGTH	67-3/4" RAIL (6' NOMINAL)	92-5/8" RAIL (8' NOMINAL)	71-3/8" RAIL (6' NOMINAL)	91-1/4" RAIL (8' NOMINAL)			
POST SIZE	2-1/2"	3"	2-1/2"	3"	2-1/2"	3"	2-1/2"	3"
POST SETTINGS ± 1/2" O.C.	71-1/2"	72"	96"	96-1/2"	75"	75-1/2"	94-1/2"	95"

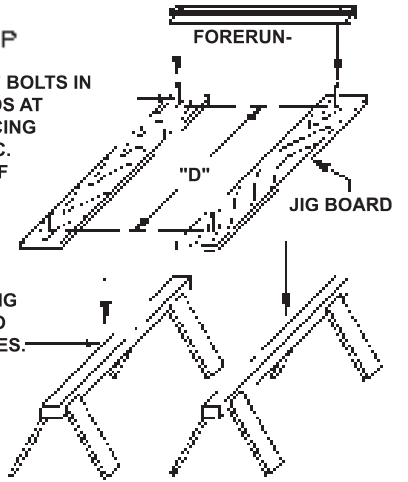
2 GROMMET INSERTION



FLEXIBLE GROMMETS SUPPLIED FOR ALL THROUGH HOLES.

3 JIG SET-UP

SET 5/16" BOLTS IN JIG BOARDS AT SAME SPACING ("D") AS O.C. SPACING OF PICKET HOLES.

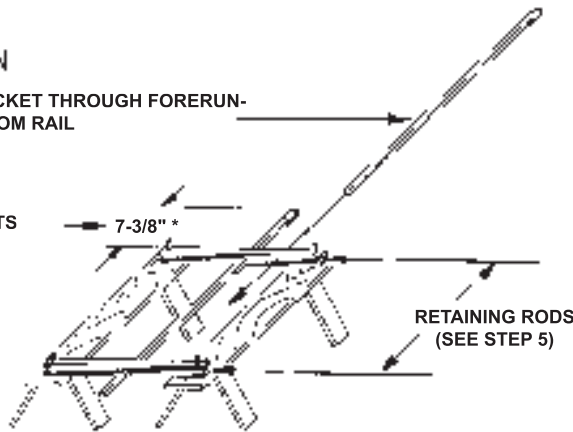


CLAMP JIG BOARDS TO SAW HORSES.

4 PICKET INSERTION

INSERT PICKET THROUGH FORERUNNER™ BOTTOM RAIL

ALIGN PICKET POINTS TO PROPER POSITION.

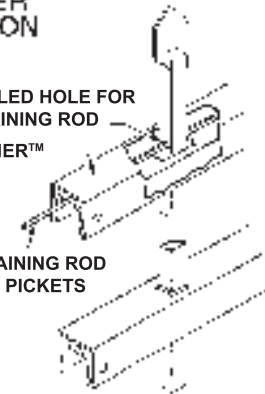


* DIMENSION SHOWN IS FOR POINTED PICKETSTYLE.

5 RETAINER INSERTION

PREDRILLED HOLE FOR RETAINING ROD FORERUNNER™

INSERT 1/8" RETAINING ROD THROUGH ALL PICKETS



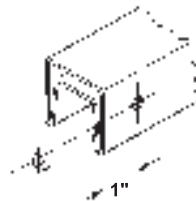
6 RAIL LENGTH ADJUSTMENT

MEASURE INSIDE-TO-INSIDE DISTANCE BETWEEN POSTS.

SUBTRACT 1" - THIS IS LENGTH TO WHICH RAIL MUST BE TRIMMED.

CUT RAIL TO CALCULATED LENGTH.

DRILL 5/16" DIAMETER HOLE THROUGH RAIL, LOCATED AS SHOWN.



APPLY ZINC-RICH PRIMER TO THOROUGHLY COVER CUT EDGE & DRILLED HOLE; LET DRY.

APPLY 2 COATS OF CUSTOM FINISH SPRAY PAINT MATCHING FENCE COLOR.

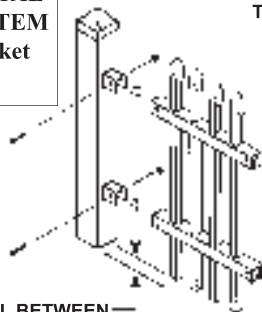


NOTE: FAILURE TO SEAL EXPOSED SURFACES PER STEPS "e" and "f" ABOVE WILL NEGATE WARRANTY.

7 PANEL INSTALLATION

INDUSTRIAL ORNAMENTAL FENCE SYSTEM Pointed Picket Style

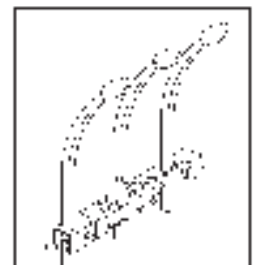
ALIGN PANEL BRACKETS TO MATCH HOLES IN PANEL RAILS AND MARK POSITION. THEN, MOUNT PANEL BRACKETS TO POST.



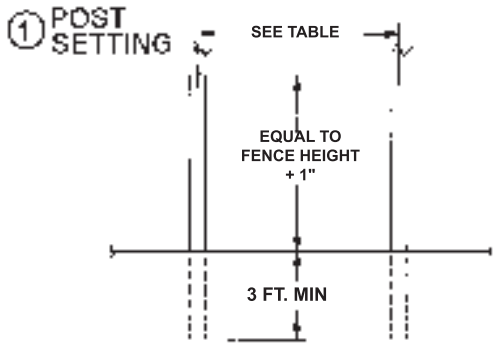
SET PANEL BETWEEN POSTS AT 2" ABOVE GRADE TO BOTTOM OF PICKET.

SECURE PANEL TO POST BRACKETS.

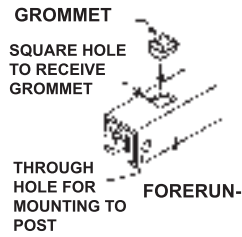
INDUSTRIAL ORNAMENTAL FENCE SYSTEM Curved Picket Style



INDUSTRIAL ORNAMENTAL FENCE SYSTEM



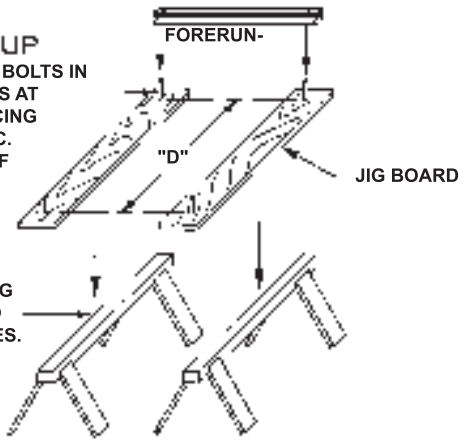
② GROMMET INSERTION



FLEXIBLE GROMMETS SUPPLIED FOR ALL THROUGH HOLES.

③ JIG SET-UP

Ⓐ SET 5/16" BOLTS IN JIG BOARDS AT SAME SPACING ("D") AS O.C. SPACING OF PICKET HOLES.

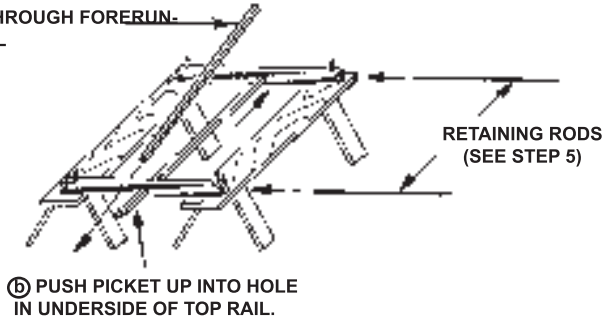


Ⓑ CLAMP JIG BOARDS TO SAW HORSES.

POST SIZE	2-1/2" POSTS		3" POSTS		WAL-MART
STYLE	FLAT TOPRAIL		FLAT TOPRAIL		
POST SETTINGS ± 1/2" O.C.	71-1/2"	96"	72"	96-1/2"	72"

④ PICKET INSERTION

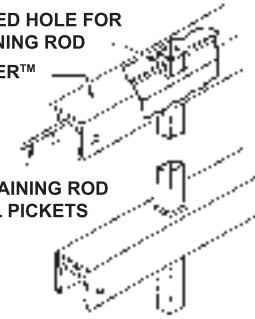
Ⓐ INSERT PICKET THROUGH FORERUNNER™ BOTTOM RAIL



⑤ RETAINER INSERTION

PREDRILLED HOLE FOR RETAINING ROD FORERUNNER™

INSERT 1/8" RETAINING ROD THROUGH ALL PICKETS



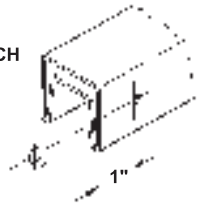
⑥ RAIL LENGTH ADJUSTMENT

Ⓐ MEASURE INSIDE-TO-INSIDE DISTANCE BETWEEN POSTS.

Ⓑ SUBTRACT 1" - THIS IS LENGTH TO WHICH RAIL MUST BE TRIMMED.

Ⓒ CUT RAIL TO CALCULATED LENGTH.

Ⓓ DRILL 5/16" DIAMETER HOLE THROUGH RAIL, LOCATED AS SHOWN.



Ⓔ APPLY ZINC-RICH PRIMER TO THOROUGHLY COVER CUT EDGE & DRILLED HOLE; LET DRY.

Ⓕ APPLY 2 COATS OF CUSTOM FINISH SPRAY PAINT MATCHING FENCE COLOR.

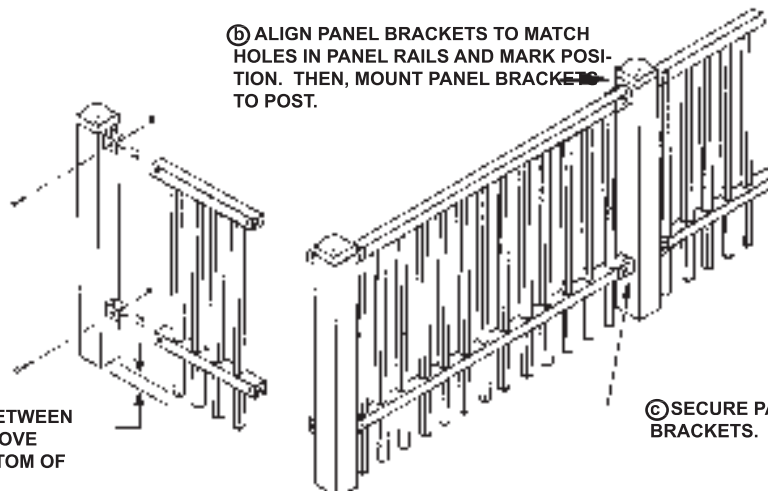


NOTE: FAILURE TO SEAL EXPOSED SURFACES PER STEPS "e" and "f" ABOVE WILL NEGATE WARRANTY.

⑦ PANEL INSTALLATION

Ⓐ ALIGN PANEL BRACKETS TO MATCH HOLES IN PANEL RAILS AND MARK POSITION. THEN, MOUNT PANEL BRACKETS TO POST.

Ⓑ SET PANEL BETWEEN POSTS AT 2" ABOVE GRADE TO BOTTOM OF PICKET.



INDUSTRIAL ORNAMENTAL FENCING SYSTEM

Flat Toprail Style